

# PAN AMERICAN TOOL CORPORATION

REAMERS

**PAN AMERICAN TOOL CORPORATION**  
5990 NW 31st Avenue Ft. Lauderdale, Florida 33309-2208  
PHONE (954)735-8665 • TOLL FREE 1-800-423-2764 • FAX (954)735-8668  
[www.panamericantool.com](http://www.panamericantool.com)



2013



TERMS AND CONDITIONS

**TERMS:** Net 10th and 25th.

**DELIVERY:** F.O.B. our plant, Fort Lauderdale, Florida

**CREDIT:** On application by rated companies. Visa, MasterCard, American Express, Discover and IMPAC Cards accepted.

**MINIMUM ORDER:** Minimum order \$50.00. All prices quoted in U.S. dollars. Overseas shipments available. C.O.D. shipments plus \$9.00.

**WARRANTY:** Pan American Tool Corporation tools are warranted against all defects in material or workmanship, when used for the purpose for which the tool was designed.

**CLAIMS:** All claims must be made no later than 10 days after receipt of merchandise.

**RETURNS:** Any defective tool must be returned freight prepaid to Pan American Tool Corporation, and will be repaired, replaced, or credited, provided it has not been misused or abused in any manner.

Prices subject to change without notice

**WARNING:** Always wear proper eye protection when working with any cutting tools.

CAGE CODE: ØPFP1

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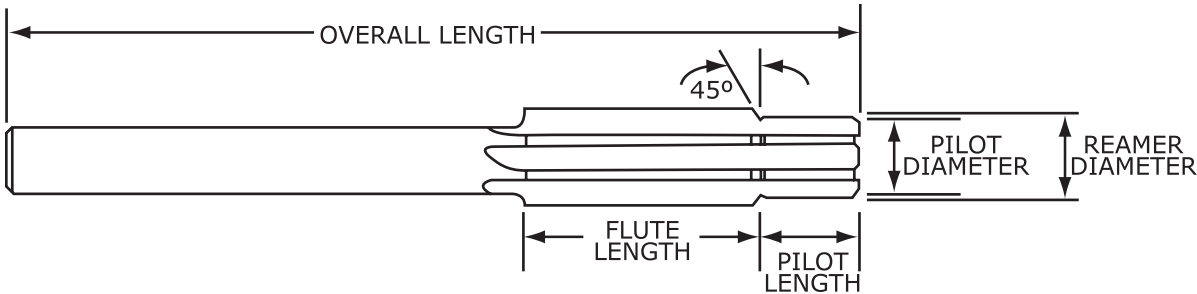
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H.S.S. PILOTED CHUCKING REAMERS

Straight Shank, Straight Flute



| PART NUMBER | REAMER DIAMETER | PILOT DIAMETER | FLUTES |        | PILOT LENGTH | OVERALL LENGTH | UNIT PRICE |
|-------------|-----------------|----------------|--------|--------|--------------|----------------|------------|
|             |                 |                | NO.    | LENGTH |              |                |            |
| 31-219      | .1610           | .1250          | 6      | 13/16" | 5/16"        | 4-1/2"         | \$18.50    |
| 33-737      | .1850           | .1600          | 6      | 13/16" | 5/16"        | 4-1/2"         | 18.50      |
| 31-602      | .1860           | .1540          | 6      | 13/16" | 5/16"        | 4-1/2"         | 18.50      |
| 33-090      | .1870           | .1600          | 6      | 13/16" | 5/16"        | 4-1/2"         | 18.50      |
| 44-100      | .1870           | .1740          | 6      | 13/16" | 5/16"        | 4-1/2"         | 18.50      |
| 44-410      | .1875           | .1600          | 6      | 13/16" | 5/16"        | 4-1/2"         | 18.50      |
| 99-200      | .1985           | .1845          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 31-604      | .1985           | .1850          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 33-738      | .1985           | .1945          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 44-150      | .2000           | .1870          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 44-160      | .2031           | .1875          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 33-739      | .2130           | .1950          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 99-300      | .2130           | .1985          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 31-207      | .2140           | .1970          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 44-200      | .2158           | .2000          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 33-290      | .2160           | .1980          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 44-210      | .2188           | .2031          | 6      | 15/16" | 5/16"        | 5"             | 19.00      |
| 44-250      | .2314           | .2158          | 6      | 1-1/8" | 3/8"         | 6"             | 19.50      |
| 31-605      | .2330           | .2140          | 6      | 1-1/8" | 3/8"         | 6"             | 19.50      |
| 33-740      | .2340           | .2130          | 6      | 1-1/8" | 3/8"         | 6"             | 19.50      |
| 44-260      | .2344           | .2180          | 6      | 1-1/8" | 3/8"         | 6"             | 19.50      |
| 99-500      | .2435           | .2340          | 6      | 1-1/8" | 3/8"         | 6"             | 19.50      |
| 33-741      | .2455           | .2340          | 6      | 1-1/8" | 3/8"         | 6"             | 19.50      |
| 31-222      | .2460           | .2330          | 6      | 1-1/8" | 3/8"         | 6"             | 19.50      |
| 44-300      | .2470           | .2314          | 6      | 1-1/8" | 3/8"         | 6"             | 19.50      |
| 44-310      | .2500           | .2344          | 6      | 1-1/8" | 3/8"         | 6"             | 20.00      |
| 33-742      | .2600           | .2460          | 6      | 1-1/8" | 3/8"         | 6"             | 20.00      |
| 33-340      | .2610           | .2310          | 6      | 1-1/8" | 3/8"         | 6"             | 20.00      |
| 31-600      | .2610           | .2450          | 6      | 1-1/8" | 3/8"         | 6"             | 20.00      |
| 31-221      | .2620           | .2470          | 6      | 1-1/8" | 3/8"         | 6"             | 20.00      |
| 44-350      | .2621           | .2470          | 6      | 1-1/8" | 3/8"         | 6"             | 20.00      |
| 44-360      | .2656           | .2500          | 6      | 1-1/8" | 3/8"         | 6"             | 20.00      |
| 33-743      | .2755           | .2600          | 6      | 1-1/8" | 3/8"         | 6"             | 20.00      |
| 31-215      | .2770           | .2610          | 6      | 1-1/8" | 3/8"         | 6"             | 20.00      |

OTHER SIZES AVAILABLE, PRICE ON APPLICATION

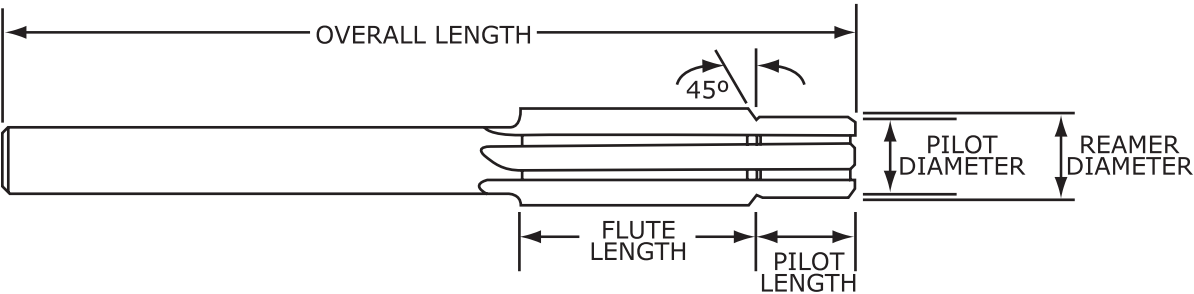


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H.S.S. PILOTED CHUCKING REAMERS

Straight Shank, Straight Flute

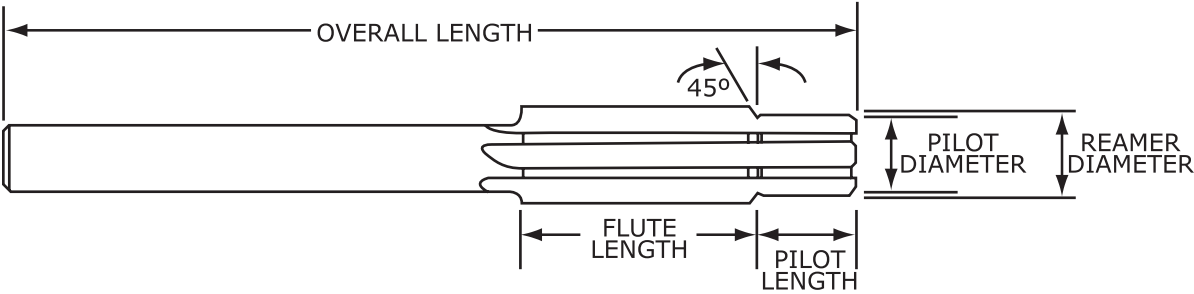


| PART NUMBER | REAMER DIAMETER | PILOT DIAMETER | FLUTES |         | PILOT LENGTH | OVERALL LENGTH | UNIT PRICE |
|-------------|-----------------|----------------|--------|---------|--------------|----------------|------------|
|             |                 |                | NO.    | LENGTH  |              |                |            |
| 30-378      | .2780           | .2620          | 6      | 1-1/8"  | 3/8"         | 6"             | \$20.00    |
| 44-400      | .2782           | .2621          | 6      | 1-1/8"  | 3/8"         | 6"             | 20.00      |
| 30-368      | .2810           | .2670          | 6      | 1-1/8"  | 3/8"         | 6"             | 20.00      |
| 44-320      | .2812           | .2656          | 6      | 1-1/8"  | 3/8"         | 6"             | 20.00      |
| 99-701      | .2910           | .2755          | 6      | 1-1/8"  | 3/8"         | 6"             | 20.00      |
| 31-601      | .2920           | .2770          | 6      | 1-1/8"  | 3/8"         | 6"             | 20.00      |
| 44-450      | .2939           | .2782          | 6      | 1-1/8"  | 3/8"         | 6"             | 21.00      |
| 44-460      | .2969           | .2812          | 6      | 1-1/8"  | 3/8"         | 6"             | 21.00      |
| 99-702      | .3075           | .2910          | 6      | 1-1/8"  | 3/8"         | 6"             | 21.00      |
| 44-500      | .3090           | .2939          | 6      | 1-1/8"  | 3/8"         | 6"             | 21.00      |
| 31-216      | .3100           | .2920          | 6      | 1-3/16" | 5/16"        | 6"             | 21.00      |
| 44-510      | .3125           | .2969          | 6      | 1-1/8"  | 3/8"         | 6"             | 21.00      |
| 99-703      | .3225           | .3075          | 6      | 1-1/8"  | 3/8"         | 6"             | 21.00      |
| 31-217      | .3230           | .3100          | 6      | 1-1/8"  | 3/8"         | 6"             | 21.00      |
| 44-550      | .3251           | .3090          | 6      | 1-1/8"  | 3/8"         | 6"             | 21.00      |
| 44-560      | .3281           | .3125          | 6      | 1-1/8"  | 3/8"         | 6"             | 21.00      |
| 99-704      | .3380           | .3225          | 6      | 1-1/8"  | 3/8"         | 6"             | 22.00      |
| 30-394      | .3390           | .3230          | 6      | 1-1/8"  | 3/8"         | 6"             | 22.00      |
| 31-218      | .3390           | .3350          | 6      | 1-3/16" | 5/16"        | 6"             | 22.00      |
| 44-600      | .3407           | .3251          | 6      | 1-1/8"  | 3/8"         | 6"             | 22.00      |
| 44-610      | .3438           | .3281          | 6      | 1-1/4"  | 1/2"         | 6"             | 22.00      |
| 99-705      | .3535           | .3380          | 6      | 1-1/4"  | 1/2"         | 7"             | 23.00      |
| 44-620      | .3594           | .3438          | 6      | 1-1/4"  | 1/2"         | 7"             | 23.00      |
| 99-706      | .3700           | .3535          | 6      | 1-1/4"  | 1/2"         | 7"             | 23.00      |
| 30-409      | .3710           | .3550          | 6      | 1-1/4"  | 1/2"         | 7"             | 23.00      |
| 33-630      | .3750           | .3494          | 6      | 1-1/4"  | 1/2"         | 7"             | 23.00      |
| 44-630      | .3750           | .3594          | 6      | 1-1/4"  | 1/2"         | 7"             | 23.00      |
| 99-707      | .3850           | .3700          | 6      | 1-1/4"  | 1/2"         | 7"             | 24.00      |
| 34-116      | .3860           | .3720          | 6      | 1-1/4"  | 1/2"         | 7"             | 24.00      |
| 44-640      | .3906           | .3750          | 6      | 1-1/4"  | 1/2"         | 7"             | 24.00      |
| 99-708      | .4005           | .3850          | 6      | 1-1/4"  | 1/2"         | 7"             | 25.00      |
| 31-603      | .4010           | .3860          | 6      | 1-1/4"  | 1/2"         | 7"             | 25.00      |
| 44-650      | .4062           | .3906          | 6      | 1-1/4"  | 1/2"         | 7"             | 25.00      |

OTHER SIZES AVAILABLE, PRICE ON APPLICATION

H.S.S. PILOTED CHUCKING REAMERS

Straight Shank, Straight Flute

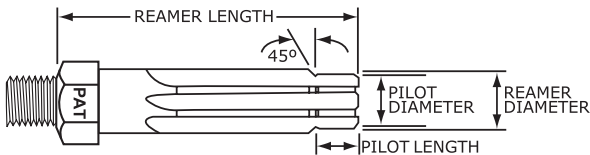


| PART NUMBER | REAMER DIAMETER | PILOT DIAMETER | FLUTES |        | PILOT LENGTH | OVERALL LENGTH | UNIT PRICE |
|-------------|-----------------|----------------|--------|--------|--------------|----------------|------------|
|             |                 |                | NO.    | LENGTH |              |                |            |
| 99-709      | .4160           | .4005          | 6      | 1-1/4" | 1/2"         | 7"             | \$27.00    |
| 44-660      | .4219           | .4062          | 6      | 1-1/4" | 1/2"         | 7"             | 27.00      |
| 99-710      | .4325           | .4160          | 6      | 1-1/4" | 1/2"         | 7"             | 27.00      |
| 99-719      | .4375           | .4219          | 6      | 1-1/4" | 1/2"         | 7"             | 27.00      |
| 99-711      | .4485           | .4325          | 6      | 1-1/4" | 1/2"         | 7"             | 27.00      |
| 99-720      | .4531           | .4375          | 6      | 1-1/4" | 1/2"         | 7"             | 27.00      |
| 99-712      | .4640           | .4405          | 6      | 1-1/4" | 1/2"         | 7"             | 27.00      |
| 99-721      | .4688           | .4531          | 6      | 1-1/4" | 1/2"         | 7"             | 28.00      |
| 99-713      | .4795           | .4640          | 6      | 1-1/2" | 1/2"         | 8"             | 30.00      |
| 99-722      | .4844           | .4688          | 6      | 1-1/2" | 1/2"         | 8"             | 30.00      |
| 99-714      | .4950           | .4795          | 6      | 1-1/2" | 1/2"         | 8"             | 32.00      |
| 99-723      | .5000           | .4844          | 6      | 1-1/2" | 1/2"         | 8"             | 32.00      |
| 99-715      | .5110           | .4950          | 6      | 1-1/2" | 1/2"         | 8"             | 32.00      |
| 99-724      | .5156           | .5000          | 6      | 1-1/2" | 1/2"         | 8"             | 35.00      |
| 99-716      | .5265           | .5110          | 6      | 1-1/2" | 1/2"         | 8"             | 35.00      |
| 99-725      | .5312           | .5156          | 6      | 1-1/2" | 1/2"         | 8"             | 35.00      |
| 99-726      | .5469           | .5312          | 8      | 1-1/2" | 1/2"         | 8"             | 37.00      |
| 99-727      | .5625           | .5469          | 8      | 1-1/2" | 1/2"         | 8"             | 38.00      |
| 99-728      | .5781           | .5625          | 8      | 1-1/2" | 1/2"         | 8"             | 39.00      |
| 99-729      | .5938           | .5781          | 8      | 1-1/2" | 1/2"         | 8"             | 43.00      |
| 99-730      | .6094           | .5938          | 8      | 1-1/2" | 1/2"         | 9"             | 43.00      |
| 99-731      | .6250           | .6094          | 8      | 1-3/4" | 1/2"         | 9"             | 45.00      |

OTHER SIZES AVAILABLE, PRICE ON APPLICATION

H.S.S. PILOTED THREADED REAMERS

1/4-28 Threaded Shank, Straight Flute

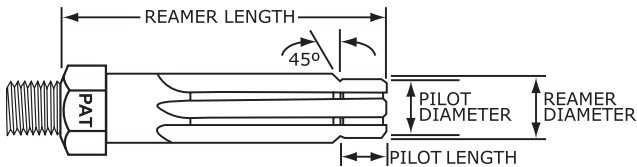


| PART NUMBER | REAMER DIAMETER | PILOT DIAMETER | PILOT LENGTH | REAMER LENGTH | SHANK THREAD | UNIT PRICE |
|-------------|-----------------|----------------|--------------|---------------|--------------|------------|
| 45-219      | .1610           | .1250          | 5/16"        | 2-1/2"        | 1/4-28       | \$25.00    |
| 45-080      | .1850           | .1600          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-602      | .1860           | .1540          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-090      | .1870           | .1600          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-100      | .1870           | .1740          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-410A     | .1875           | .1600          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-110      | .1985           | .1850          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-150A     | .2000           | .1870          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-738      | .1985           | .1945          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-160      | .2130           | .1980          | 5/16"        | 2-1/2"        | 1/4-28       | 20.00      |
| 45-160A     | .2031           | .1875          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-739      | .2130           | .1950          | 5/16"        | 2-1/2"        | 1/4-28       | 28.00      |
| 45-170      | .2140           | .1970          | 1/2"         | 2-1/4"        | 1/4-28       | 20.00      |
| 45-200      | .2158           | .2000          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-210      | .2160           | .1980          | 5/16"        | 2-1/2"        | 1/4-28       | 20.00      |
| 45-210A     | .2188           | .2031          | 5/16"        | 2-1/2"        | 1/4-28       | 25.00      |
| 45-250      | .2314           | .2158          | 3/8"         | 2-1/2"        | 1/4-28       | 25.00      |
| 45-605      | .2330           | .2140          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-740      | .2340           | .2130          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-260      | .2344           | .2180          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-741      | .2455           | .2340          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-290      | .2460           | .2330          | 3/8"         | 2-1/4"        | 1/4-28       | 20.00      |
| 45-300      | .2470           | .2314          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-310      | .2500           | .2344          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-340      | .2600           | .2310          | 3/8"         | 2-1/4"        | 1/4-28       | 20.00      |
| 45-742      | .2600           | .2460          | 3/8"         | 2-1/2"        | 1/4-28       | 30.00      |
| 45-345      | .2610           | .2450          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-221      | .2620           | .2470          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-350      | .2621           | .2470          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-360      | .2656           | .2500          | 3/8"         | 2-1/2"        | 1/4-28       | 25.00      |
| 45-743      | .2755           | .2600          | 3/8"         | 2-1/2"        | 1/4-28       | 30.00      |
| 45-215      | .2770           | .2610          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-378      | .2780           | .2620          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-400      | .2782           | .2621          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-410      | .2812           | .2656          | 3/8"         | 2-1/2"        | 1/4-28       | 25.00      |
| 45-601      | .2920           | .2770          | 3/8"         | 2-1/2"        | 1/4-28       | 28.00      |
| 45-450      | .2939           | .2782          | 3/8"         | 2-1/2"        | 1/4-28       | 30.00      |
| 45-460      | .2969           | .2812          | 1/2"         | 2-1/4"        | 1/4-28       | 25.00      |
| 45-500      | .3090           | .2939          | 3/8"         | 2-1/2"        | 1/4-28       | 30.00      |
| 45-316      | .3100           | .2920          | 3/8"         | 2-1/2"        | 1/4-28       | 30.00      |
| 45-510      | .3125           | .2969          | 3/8"         | 2-1/2"        | 1/4-28       | 26.00      |
| 45-217      | .3230           | .3100          | 3/8"         | 2-1/2"        | 1/4-28       | 26.00      |
| 45-550      | .3251           | .3090          | 3/8"         | 2-1/2"        | 1/4-28       | 30.00      |
| 45-560      | .3281           | .3125          | 1/2"         | 2-1/4"        | 1/4-28       | 25.00      |
| 45-394      | .3390           | .3230          | 3/8"         | 2-1/2"        | 1/4-28       | 32.00      |
| 45-218      | .3390           | .3350          | 3/8"         | 2-1/2"        | 1/4-28       | 32.00      |
| 45-600      | .3407           | .3251          | 3/8"         | 2-1/2"        | 1/4-28       | 30.00      |
| 45-660      | .3438           | .3281          | 1/2"         | 2-1/4"        | 1/4-28       | 25.00      |
| 45-670      | .3595           | .3438          | 1/2"         | 2-1/4"        | 1/4-28       | 25.00      |

OTHER SIZES AVAILABLE, PRICE ON APPLICATION

H.S.S. PILOTED THREADED REAMERS

1/4-28 Threaded Shank, Straight Flute

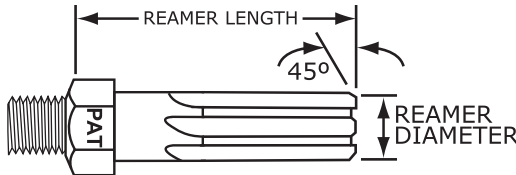


| PART NUMBER | REAMER DIAMETER | PILOT DIAMETER | PILOT LENGTH | REAMER LENGTH | SHANK THREAD | UNIT PRICE |
|-------------|-----------------|----------------|--------------|---------------|--------------|------------|
| 45-409      | .3710           | .3550          | 1/2"         | 2-1/2"        | 1/4-28       | \$33.00    |
| 45-630      | .3750           | .3594          | 1/2"         | 2-1/2"        | 1/4-28       | 33.00      |
| 45-680      | .3750           | .3494          | 1/2"         | 2-1/2"        | 1/4-28       | 33.00      |
| 45-640      | .3906           | .3750          | 1/2"         | 2-1/2"        | 1/4-28       | 33.00      |
| 45-708      | .4005           | .3850          | 1/2"         | 2-1/2"        | 1/4-28       | 35.00      |
| 45-603      | .4010           | .3860          | 1/2"         | 2-1/2"        | 1/4-28       | 35.00      |
| 45-650      | .4062           | .3906          | 1/2"         | 2-1/2"        | 1/4-28       | 35.00      |
| 45-660A     | .4219           | .4062          | 1/2"         | 2-1/2"        | 1/4-28       | 35.00      |
| 45-719      | .4375           | .4219          | 1/2"         | 2-1/2"        | 1/4-28       | 35.00      |
| 45-720      | .4531           | .4375          | 1/2"         | 2-1/2"        | 1/4-28       | 35.00      |
| 45-721      | .4688           | .4531          | 1/2"         | 2-1/2"        | 1/4-28       | 35.00      |
| 45-722      | .4844           | .4688          | 1/2"         | 2-1/2"        | 1/4-28       | 40.00      |
| 45-723      | .5000           | .4844          | 1/2"         | 2-1/2"        | 1/4-28       | 40.00      |
| 45-725      | .5312           | .5156          | 1/2"         | 2-1/2"        | 1/4-28       | 45.00      |
| 45-727      | .5625           | .5469          | 1/2"         | 2-1/2"        | 1/4-28       | 45.00      |
| 45-728      | .5781           | .5625          | 1/2"         | 2-1/2"        | 1/4-28       | 45.00      |
| 45-729      | .5938           | .5781          | 1/2"         | 2-1/2"        | 1/4-28       | 48.00      |
| 45-731      | .6250           | .6094          | 1/2"         | 2-1/2"        | 1/4-28       | 50.00      |

OTHER SIZES AVAILABLE, PRICE ON APPLICATION

HIGH SPEED STEEL THREADED REAMERS

Threaded Shank - No Pilot



| PART NUMBER | REAMER DIAMETER | REAMER LENGTH | SHANK THREAD | UNIT PRICE |
|-------------|-----------------|---------------|--------------|------------|
| 31-166      | .1935 (#10)     | 5/8"          | 1/4-28       | \$13.00    |
| 36-163      | .1910 (#11)     | 5/8"          | 1/4-28       | 16.50      |
| 36-161      | .1850 (#13)     | 5/8"          | 1/4-28       | 16.50      |
| 31-167      | .1590 (#21)     | 5/8"          | 1/4-28       | 16.50      |
| 31-090      | .1285 (#30)     | 5/8"          | 1/4-28       | 16.50      |
| 31-208      | .2500 (1/4")    | 5/8"          | 1/4-28       | 18.00      |
| 31-170      | .1935 (#10)     | 1"            | 1/4-28       | 18.00      |
| 36-164      | .1910 (#11)     | 1"            | 1/4-28       | 18.00      |
| 36-162      | .1850 (#13)     | 1"            | 1/4-28       | 16.50      |
| 31-171      | .1590 (#21)     | 1"            | 1/4-28       | 16.50      |
| 31-091      | .1285 (#30)     | 1"            | 1/4-28       | 13.00      |
| 31-168      | .2500 (1/4")    | 1"            | 1/4-28       | 18.00      |



PAN AMERICAN TOOL CORPORATION

5990 NW 31st Avenue • Ft. Lauderdale, Florida 33309-2208  
PHONE (954)735-8665 or 1-800-423-2764 • FAX (954)735-8668  
[www.panamericantool.com](http://www.panamericantool.com)

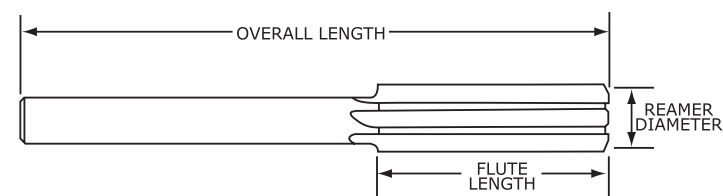


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HIGH SPEED STEEL STANDARD CHUCKING REAMERS

Straight Shank, Straight Flute - No Pilot

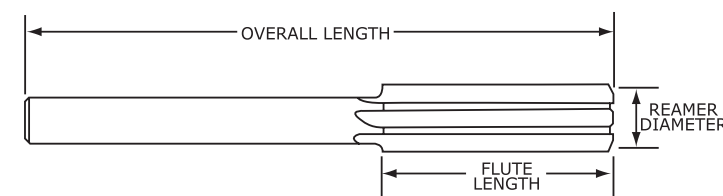


| PART NUMBER | REAMER DIAMETER | DECIMAL EQUIVALENT | FLUTES |        | OVERALL LENGTH | UNIT PRICE |
|-------------|-----------------|--------------------|--------|--------|----------------|------------|
|             |                 |                    | NO.    | LENGTH |                |            |
| 47-060      | #60             | .0400              | 4      | 1/2"   | 2-1/2"         | \$11.73    |
| 47-059      | #59             | .0410              | 4      | 1/2"   | 2-1/2"         | 11.73      |
| 47-058      | #58             | .0420              | 4      | 1/2"   | 2-1/2"         | 11.73      |
| 47-057      | #57             | .0430              | 4      | 1/2"   | 2-1/2"         | 11.73      |
| 47-056      | #56             | .0465              | 4      | 1/2"   | 2-1/2"         | 11.73      |
| 47-055      | #55             | .0520              | 4      | 1/2"   | 2-1/2"         | 11.73      |
| 47-054      | #54             | .0550              | 4      | 1/2"   | 2-1/2"         | 11.73      |
| 47-053      | #53             | .0595              | 4      | 1/2"   | 2-1/2"         | 11.73      |
| 47-061      | 1/16"           | .0625              | 4      | 1/2"   | 2-1/2"         | 10.57      |
| 47-052      | #52             | .0635              | 4      | 1/2"   | 2-1/2"         | 10.57      |
| 47-051      | #51             | .0670              | 4      | 3/4"   | 3"             | 9.43       |
| 47-050      | #50             | .0700              | 4      | 3/4"   | 3"             | 9.43       |
| 47-049      | #49             | .0730              | 4      | 3/4"   | 3"             | 9.43       |
| 47-048      | #48             | .0760              | 4      | 3/4"   | 3"             | 9.43       |
| 47-062      | 5/64"           | .0781              | 4      | 3/4"   | 3"             | 9.43       |
| 47-047      | #47             | .0785              | 4      | 3/4"   | 3"             | 9.43       |
| 47-046      | #46             | .0810              | 4      | 3/4"   | 3"             | 9.43       |
| 47-045      | #45             | .0820              | 4      | 3/4"   | 3"             | 9.43       |
| 47-044      | #44             | .0860              | 4      | 3/4"   | 3"             | 9.43       |
| 47-043      | #43             | .0890              | 4      | 3/4"   | 3"             | 9.43       |
| 47-042      | #42             | .0935              | 4      | 3/4"   | 3"             | 9.43       |
| 47-063      | 3/32"           | .0938              | 4      | 3/4"   | 3"             | 8.30       |
| 47-041      | #41             | .0960              | 4      | 7/8"   | 3-1/2"         | 9.45       |
| 47-040      | #40             | .0980              | 4      | 7/8"   | 3-1/2"         | 9.45       |
| 47-039      | #39             | .0995              | 4      | 7/8"   | 3-1/2"         | 9.45       |
| 47-038      | #38             | .1015              | 4      | 7/8"   | 3-1/2"         | 9.45       |
| 47-037      | #37             | .1040              | 4      | 7/8"   | 3-1/2"         | 9.45       |
| 47-036      | #36             | .1065              | 4      | 7/8"   | 3-1/2"         | 9.45       |
| 47-064      | 7/64"           | .1094              | 4      | 7/8"   | 3-1/2"         | 9.70       |

THESE SIZES AVAILABLE IN CARBIDE, PRICE ON APPLICATION

HIGH SPEED STEEL STANDARD CHUCKING REAMERS

Straight Shank, Straight Flute - No Pilot

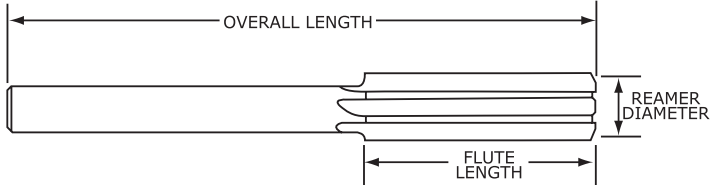


| PART NUMBER | REAMER DIAMETER | DECIMAL EQUIVALENT | FLUTES |        | OVERALL LENGTH | UNIT PRICE |
|-------------|-----------------|--------------------|--------|--------|----------------|------------|
|             |                 |                    | NO.    | LENGTH |                |            |
| 47-035      | #35             | .1100              | 4      | 7/8"   | 3-1/2"         | \$ 9.70    |
| 47-034      | #34             | .1110              | 4      | 7/8"   | 3-1/2"         | 9.70       |
| 47-033      | #33             | .1130              | 4      | 7/8"   | 3-1/2"         | 9.70       |
| 47-032      | #32             | .1160              | 4      | 7/8"   | 3-1/2"         | 9.70       |
| 47-031      | #31             | .1200              | 4      | 7/8"   | 3-1/2"         | 9.70       |
| 47-065      | 1/8"            | .1250              | 4      | 7/8"   | 3-1/2"         | 7.67       |
| 47-030      | #30             | .1285              | 4      | 7/8"   | 3-1/2"         | 9.70       |
| 47-029      | #29             | .1360              | 4      | 1"     | 4"             | 11.73      |
| 47-028      | #28             | .1405              | 4      | 1"     | 4"             | 11.73      |
| 47-066      | 9/64"           | .1406              | 4      | 1"     | 4"             | 11.73      |
| 47-027      | #27             | .1440              | 4      | 1"     | 4"             | 11.73      |
| 47-026      | #26             | .1470              | 4      | 1"     | 4"             | 11.73      |
| 47-025      | #25             | .1495              | 4      | 1"     | 4"             | 11.73      |
| 47-024      | #24             | .1520              | 4      | 1"     | 4"             | 11.73      |
| 47-023      | #23             | .1540              | 4      | 1"     | 4"             | 11.73      |
| 47-067      | 5/32"           | .1562              | 4      | 1"     | 4"             | 11.73      |
| 47-022      | #22             | .1570              | 6      | 1"     | 4"             | 11.73      |
| 47-021      | #21             | .1590              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-020      | #20             | .1610              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-019      | #19             | .1660              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-018      | #18             | .1695              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-068      | 11/64"          | .1719              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-017      | #17             | .1730              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-016      | #16             | .1770              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-015      | #15             | .1800              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-014      | #14             | .1820              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-013      | #13             | .1850              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-069      | 3/16"           | .1875              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-012      | #12             | .1890              | 6      | 1-1/8" | 4-1/2"         | 12.50      |
| 47-011      | #11             | .1910              | 6      | 1-1/4" | 5"             | 12.18      |
| 47-010      | #10             | .1935              | 6      | 1-1/4" | 5"             | 12.18      |
| 47-009      | #9              | .1960              | 6      | 1-1/4" | 5"             | 12.18      |
| 47-008      | #8              | .1990              | 6      | 1-1/4" | 5"             | 12.18      |

THESE SIZES AVAILABLE IN CARBIDE, PRICE ON APPLICATION

HIGH SPEED STEEL STANDARD CHUCKING REAMERS

Straight Shank, Straight Flute - No Pilot

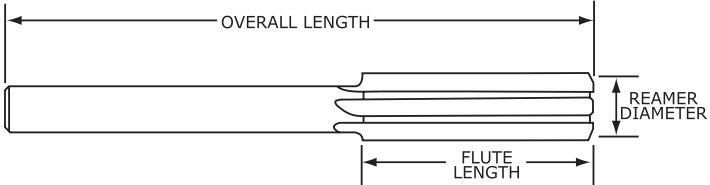


| PART NUMBER | REAMER DIAMETER | DECIMAL EQUIVALENT | FLUTES |        | OVERALL LENGTH | UNIT PRICE |
|-------------|-----------------|--------------------|--------|--------|----------------|------------|
|             |                 |                    | NO.    | LENGTH |                |            |
| 47-007      | #7              | .2010              | 6      | 1-1/4" | 5"             | \$12.18    |
| 47-070      | 13/64"          | .2031              | 6      | 1-1/4" | 5"             | 13.98      |
| 47-006      | #6              | .2040              | 6      | 1-1/4" | 5"             | 12.18      |
| 47-005      | #5              | .2055              | 6      | 1-1/4" | 5"             | 12.18      |
| 47-004      | #4              | .2090              | 6      | 1-1/4" | 5"             | 12.18      |
| 47-003      | #3              | .2130              | 6      | 1-1/4" | 5"             | 12.18      |
| 47-071      | 7/32"           | .2188              | 6      | 1-1/4" | 5"             | 13.98      |
| 47-002      | #2              | .2210              | 6      | 1-1/2" | 6"             | 12.36      |
| 47-001      | #1              | .2280              | 6      | 1-1/2" | 6"             | 12.36      |
| 47-090      | "A"             | .2340              | 6      | 1-1/2" | 6"             | 14.39      |
| 47-072      | 15/64"          | .2344              | 6      | 1-1/2" | 6"             | 14.39      |
| 47-091      | "B"             | .2380              | 6      | 1-1/2" | 6"             | 15.16      |
| 47-092      | "C"             | .2420              | 6      | 1-1/2" | 6"             | 15.16      |
| 47-093      | "D"             | .2460              | 6      | 1-1/2" | 6"             | 15.16      |
| 47-073      | 1/4"            | .2500              | 6      | 1-1/2" | 6"             | 12.95      |
| 47-094      | "E"             | .2500              | 6      | 1-1/2" | 6"             | 12.95      |
| 47-095      | "F"             | .2570              | 6      | 1-1/2" | 6"             | 15.16      |
| 47-096      | "G"             | .2610              | 6      | 1-1/2" | 6"             | 15.16      |
| 47-074      | 17/64"          | .2656              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-097      | "H"             | .2660              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-098      | "I"             | .2720              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-099      | "J"             | .2770              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-100      | "K"             | .2810              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-075      | 9/32"           | .2812              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-101      | "L"             | .2900              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-102      | "M"             | .2950              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-076      | 19/64"          | .2969              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-103      | "N"             | .3020              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-077      | 5/16"           | .3125              | 6      | 1-1/2" | 6"             | 14.95      |
| 47-104      | "O"             | .3160              | 6      | 1-1/2" | 6"             | 16.68      |
| 47-105      | "P"             | .3230              | 6      | 1-1/2" | 6"             | 17.97      |
| 47-078      | 21/64"          | .3281              | 6      | 1-1/2" | 6"             | 17.97      |
| 47-106      | "Q"             | .3320              | 6      | 1-1/2" | 6"             | 17.97      |
| 47-107      | "R"             | .3390              | 6      | 1-1/2" | 6"             | 17.97      |
| 47-079      | 11/32"          | .3438              | 6      | 1-1/2" | 6"             | 17.97      |
| 47-108      | "S"             | .3480              | 6      | 1-3/4" | 7"             | 18.04      |
| 47-109      | "T"             | .3580              | 6      | 1-3/4" | 7"             | 18.04      |
| 47-080      | 23/64"          | .3594              | 6      | 1-3/4" | 7"             | 18.04      |

THESE SIZES AVAILABLE IN CARBIDE, PRICE ON APPLICATION

HIGH SPEED STEEL STANDARD CHUCKING REAMERS

Straight Shank, Straight Flute - No Pilot



| PART NUMBER | REAMER DIAMETER | DECIMAL EQUIVALENT | FLUTES |        | OVERALL LENGTH | UNIT PRICE |
|-------------|-----------------|--------------------|--------|--------|----------------|------------|
|             |                 |                    | NO.    | LENGTH |                |            |
| 47-110      | "U"             | .3680              | 6      | 1-3/4" | 7"             | \$18.04    |
| 47-081      | 3/8"            | .3750              | 6      | 1-3/4" | 7"             | 16.24      |
| 47-111      | "V"             | .3770              | 6      | 1-3/4" | 7"             | 19.74      |
| 47-112      | "W"             | .3860              | 6      | 1-3/4" | 7"             | 19.74      |
| 47-082      | 25/64"          | .3906              | 6      | 1-3/4" | 7"             | 19.74      |
| 47-113      | "X"             | .3970              | 6      | 1-3/4" | 7"             | 19.74      |
| 47-114      | "Y"             | .4040              | 6      | 1-3/4" | 7"             | 20.37      |
| 47-083      | 13/32"          | .4062              | 6      | 1-3/4" | 7"             | 20.37      |
| 47-115      | "Z"             | .4130              | 6      | 1-3/4" | 7"             | 20.37      |
| 47-084      | 27/64"          | .4219              | 6      | 1-3/4" | 7"             | 20.37      |
| 47-085      | 7/16"           | .4375              | 6      | 1-3/4" | 7"             | 19.53      |
| 47-086      | 29/64"          | .4531              | 6      | 1-3/4" | 7"             | 22.96      |
| 47-087      | 15/32"          | .4688              | 6      | 1-3/4" | 7"             | 22.96      |
| 47-088      | 31/64"          | .4844              | 6      | 2"     | 8"             | 22.96      |
| 47-089      | 1/2"            | .5000              | 6      | 2"     | 8"             | 21.26      |
| 47-116      | 33/64"          | .5156              | 6      | 2"     | 8"             | 37.85      |
| 47-117      | 17/32"          | .5312              | 6      | 2"     | 8"             | 36.45      |
| 47-118      | 35/64"          | .5469              | 8      | 2"     | 8"             | 37.00      |
| 47-119      | 9/16"           | .5625              | 8      | 2"     | 8"             | 35.10      |
| 47-120      | 37/64"          | .5781              | 8      | 2"     | 8"             | 39.95      |
| 47-121      | 19/32"          | .5938              | 8      | 2"     | 8"             | 36.80      |
| 47-122      | 39/64"          | .6094              | 8      | 2-1/4" | 8"             | 43.10      |
| 47-123      | 5/8"            | .6250              | 8      | 2-1/4" | 8"             | 42.15      |

THESE SIZES AVAILABLE IN CARBIDE, PRICE ON APPLICATION

HIGH SPEED STEEL CHUCKING REAMER SETS

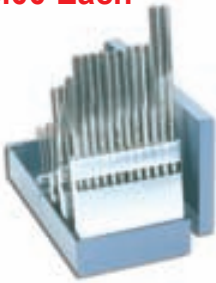
FRACTIONAL REAMERS

- 1/16" to 1/2" by 64ths
- 29 Pieces
- Part #46-100
- \$395.00 Each



NUMBER SIZE REAMERS

- #1 - #60
- 60 Pieces
- Part #46-200
- \$595.00 Each



LETTER SIZE REAMERS

- "A" - "Z"
- 26 Pieces
- Part #46-300
- \$389.00 Each



PART #46-400 • BUY ALL 3 SETS FOR \$1365.00